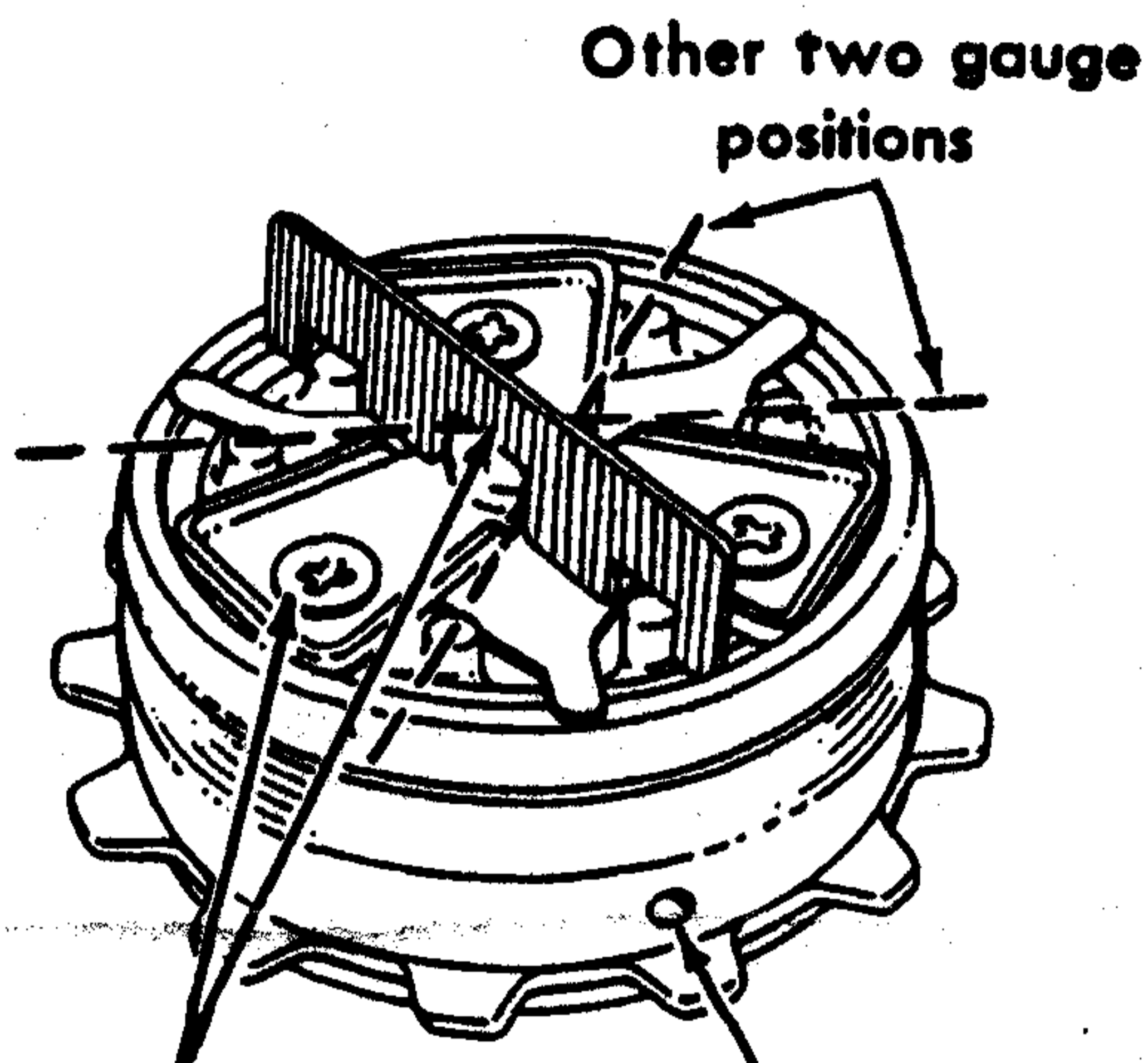


POWER TAKE-OFF
DISC AND SPRING SERVICE KIT
KIT NUMBER 759-3489 FOR CUB CADET
TRACTORS, SERIAL NO. 400,000 & UP

NOTE: Only the thicker disc is now available. Please substitute it for the thinner disc.

When reassembling the friction disc and spring, proceed as follows:

REASSEMBLY



**Gauge in position. Hole centered
Tighten this screw. on lug**

ADJUSTING GAUGE IN POSITION

1. Position the pressure springs on the actuating pulley so the legs are equally spaced between the screw holes and aligned between the bosses.
2. Install the thrust button in the pressure springs.
3. Install the three throw-out levers so they engage the slot in the thrust button. Line up the screw holes and install the screws.
4. Holding the throw-out levers, screws, thrust button and pressure springs in place, turn the assembly over and install the compression springs (one to each screw), friction disc and pressure plate.

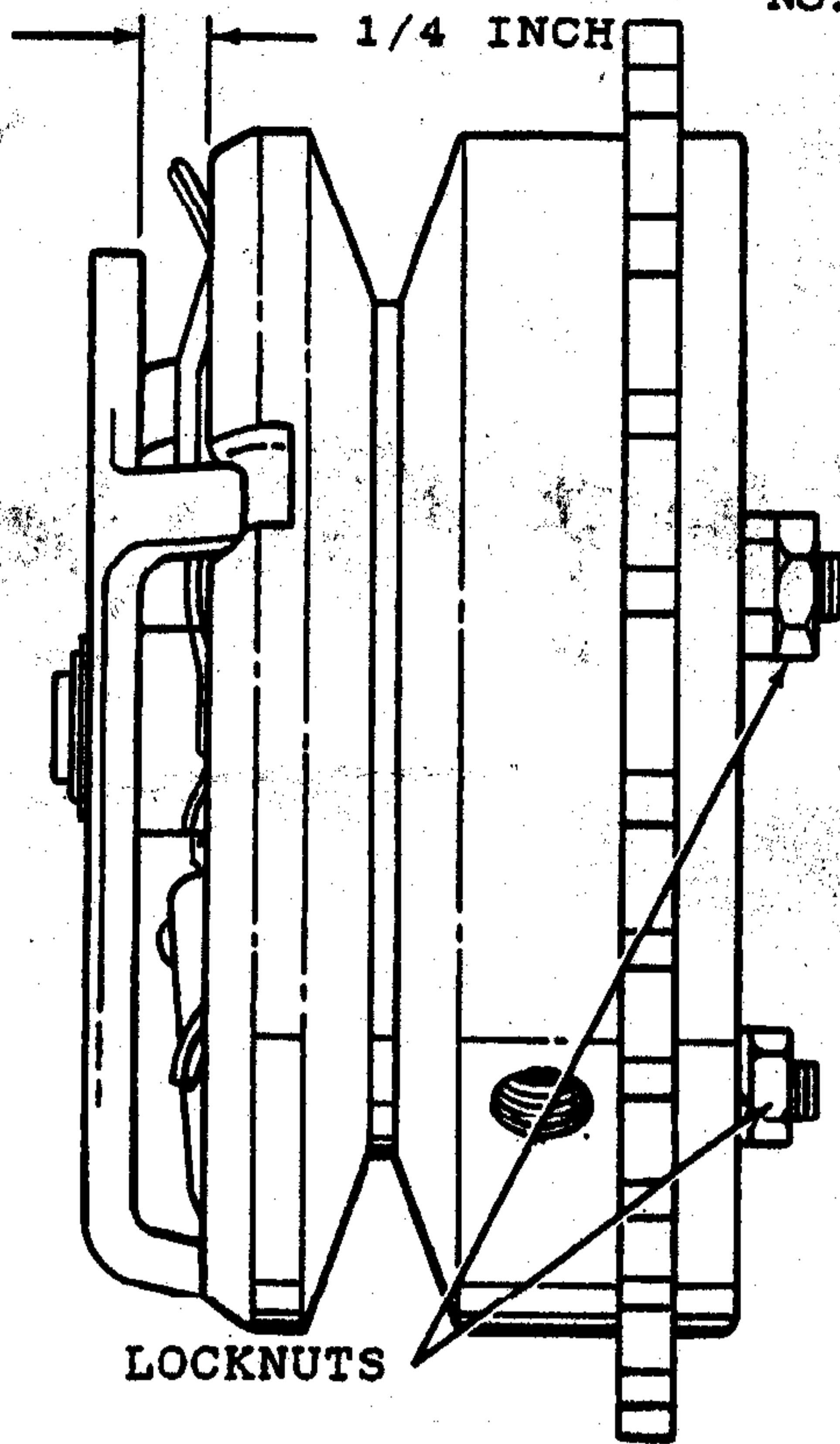
5. Install the nuts on the screws and tighten them finger tight. Be sure the friction disc is centered and that the lug on the disc is centered with a set screw hole in the pulley housing. See illustration.

ADJUSTMENTS (Tractors with Serial No. 400,000 to 481,999). For Serial No. 482,000 and higher see next page.

1. Install the adjusting gauge in position shown in illustration.
2. Tighten the machine screws equally until the gauge ends contact the outer machined surface of the pulley. The gauge should not rock on the tips.
3. Check each of the three positions with the gauge and adjust the screws until all three adjustments are equal.
4. The specified pressure applied to the pressure spring is now set. The protruding ends of the screws should be approximately equal. If they are quite different, something is wrong and the clutch will have to be disassembled, checked, reassembled and adjusted.
5. Install the machine screw lock nuts and tighten them to 6 to 7 foot pounds of torque.

NOTE: Refer to the operator's manual for proper reqdjustment of the clutch release lever.

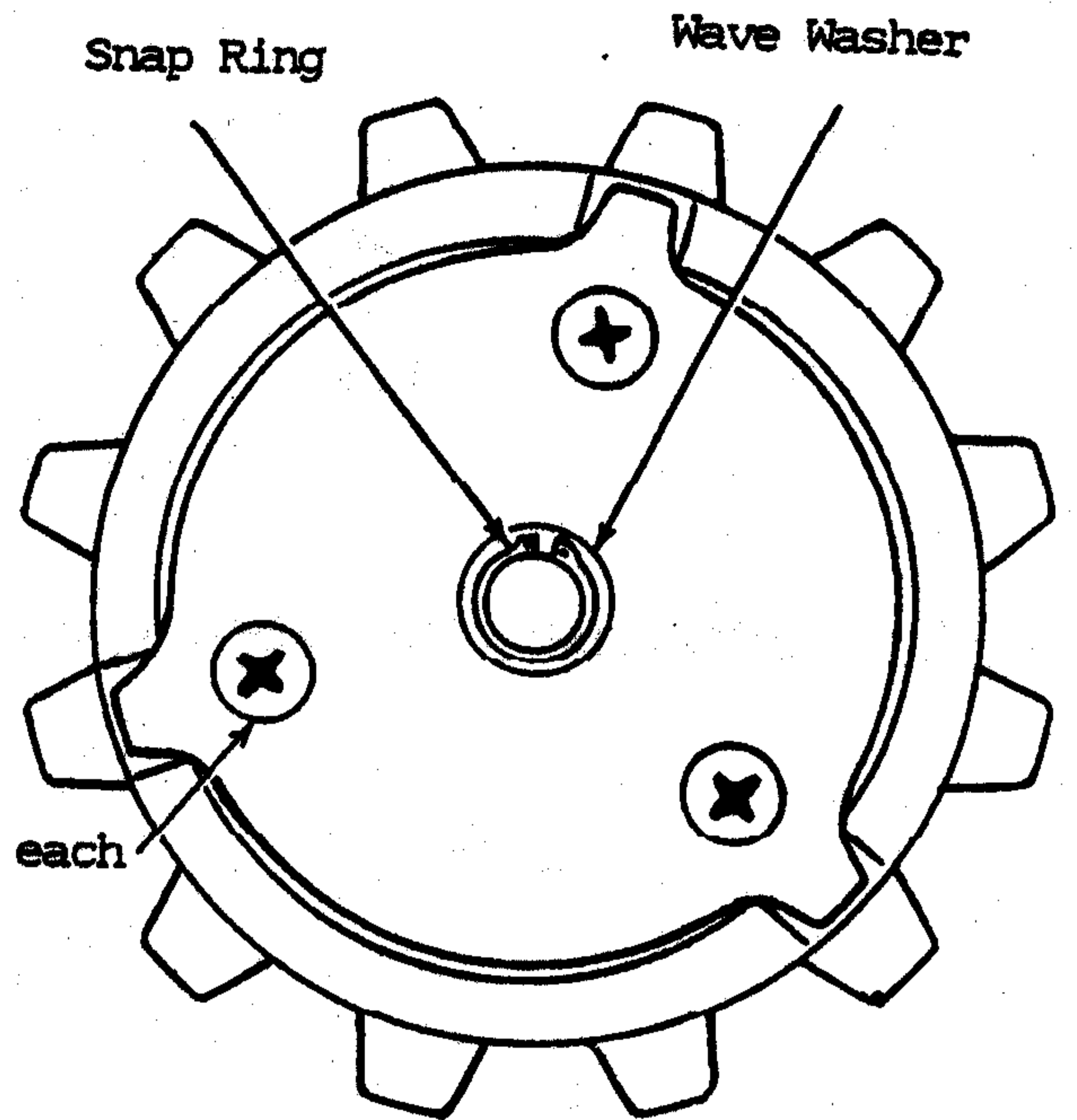
ADJUSTMENTS (Tractors with Serial
No. 482,000 and Higher)



1. Install the brake shoe on the thrust button. Install the wave washer and the snap ring.

2. Tighten the machine screws equally until the 1/4 inch dimension (as shown in illustration) is held all around the casting.

3. The specified pressure applied



to the pressure spring is now set. The protruding ends of the screws should be approximately equal. If they are quite different, something is wrong and the clutch will have to be disassembled, checked and re-assembled and adjusted.

4. Install the machine screw lock nuts and tighten them to 6 to 7 foot pounds of torque.

NOTE: Refer to the operator's manual for proper readjustment of the clutch release lever.

DISCLAIMER

It is the policy of the Cub Cadet Corporation to improve its products whenever it is possible and practical to do so. We reserve the right to make changes or add improvements at any time without incurring any obligation to make such changes to make such changes on products previously sold.

The parts included with this order have been manufactured in accordance with specifications believed to be

similar to OEM Specifications. Cub Cadet Corporation makes no warranty that the goods are merchantable or fit for any particular purpose. The sole representation of Cub Cadet is that the goods will be free from defects in material and workmanship. This warranty is expressly made in lieu of any and all other warranties and Cub Cadet Corporation makes no representations concerning the application or use of this replacement part on used equipment.